



REFERENCE ISOMETRIC VIEW
SCALE 1:2

NOTES:

- BOLT GEOMETRY AND TOLERANCES, NOT SPECIFIED ON DRAWING, MUST MEET ISO 8765.
- MUST CONFORM TO SURFACE DISCONTINUITY REQUIREMENTS PER ISO 6157-3.
- SCREW THREADS TO BE PROTECTED AFTER ROLLING AND AFTER COATING WITH MESH NETTING, CARDBOARD SLEEVES, OR PLASTIC CAPS.
- ROLL THREAD AFTER HEAT TREATMENT THREAD GAGE AFTER MAGNI COATING
- SOUTH AMERICA APPROVED SUPPLIER: METALAC SPS IND E COM LTDA.
- SUPPLIER AND INITIAL SAMPLE INSPECTION REPORT (ISIR) MUST BE APPROVED BY CNH ENGINEERING, FOR PRODUCTION AND SERVICE PARTS FOR ANY CHANGE IN SUB SUPPLIER OR SUB CONTRACTOR.

CNH MATERIAL:
NOT APPLICABLE

LOCAL MATERIAL:
CLASS 12.9 PER ISO 898-1

FINISH:
HCR COATING, CNH MAT0320, HCRC 1A

INDICATES AN IMPORTANT CHARACTERISTIC
REQUIRING COMPLIANCE WITH 86620212 (ENS0301)

86513728	STD SHOP PRACTICE GUIDE
DWGB001	DRAWING TOL AND INTERPRETATION
STANDARD	DESCRIPTION
APPLICABLE STANDARDS	

				METRIC		THE INFORMATION HEREON IS CONFIDENTIAL AND THE PROPRIETARY PROPERTY OF CNH INDUSTRIAL N.V. AND/OR ITS SUBSIDIARIES. ANY USE, EXCEPT THAT FOR WHICH IT MAY BE LOANED, IS PROHIBITED.					
				THIRD ANGLE PROJECTION		UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN MILLIMETERS, SURFACE FINISH IN MICROMETERS Ra.		DOC NO. - HOM NO	SIZE/SYS	DWG SCALE	DSGN CTRL
				DRAWN BY 10OCT19 S FARIA		CHECKED BY 15JUN20 J JAYAPRAKASH		MATERIAL BY		APPROVED BY 10OCT19 A VIEIRA	APPROXIMATE MASS 0.456 kg
				LOCAL MATERIAL SEE NOTES				REFERENCE PART 51461425			
				CNH MATERIAL SEE NOTES				DESCRIPTION BOLT, M22X1.5X115 12.9 DOR			
35318120	B	ADDED NOTE 4; ADDED NOTE 5; ADDED NOTE 6		J SOUZA	04JUN20	MODEL FS/MR		PROPERTY OF CNH INDUSTRIAL		CAGE CODE: 10988	PART NUMBER
35307179	A	RELEASED DRAWING		S FARIA	10OCT19	TEAMCENTER ITEM ID	TC REV	SHEET	SC CLASS	CRITICAL/ TOTAL SC'S	51680983
ECO	REV	CHANGES		BY	DATE	CA00ACC31938	002	1 OF 1	CNH1	0/1	