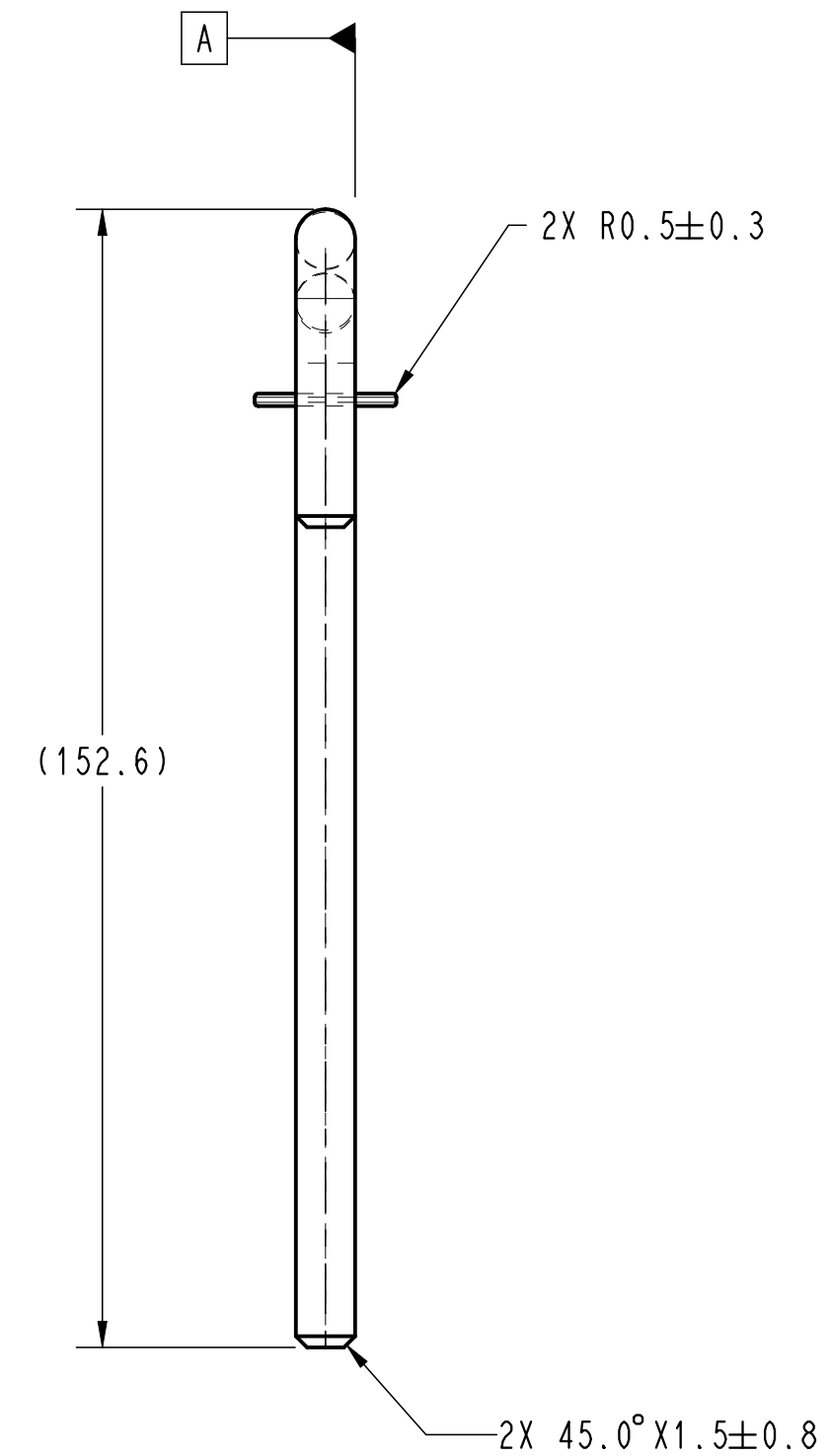
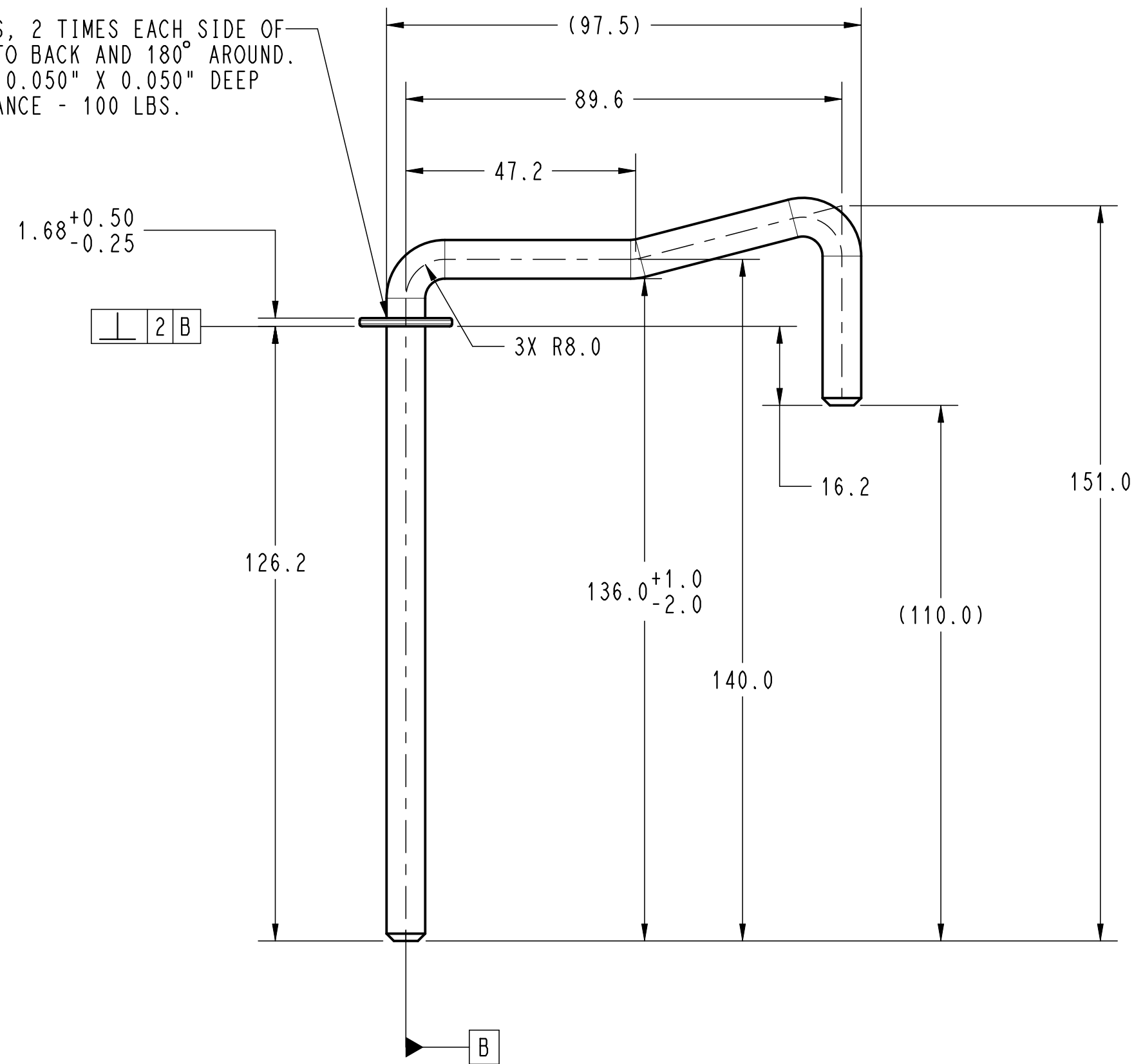


STAKE 4 TIMES, 2 TIMES EACH SIDE OF-
WASHER BACK TO BACK AND 180° AROUND.
STAKE SIZE - 0.050" X 0.050" DEEP
STAKE RESISTANCE - 100 LBS.



UNLESS OTHERWISE SPECIFIED :
ALL DIMENSIONAL TOLERANCES ± 1.5 mm
ALL ANGLE DIMENSIONS $\pm 2^\circ$
ALL MACHINED SURFACE ROUGHNESS MAX. 6.3/

NOTES:

1) MATERIAL:

ROD: CD ROUND, CNH MAT1030, GRADE A
(ASTM A108, 1018)

WASHER: CR SHEET, CNH1010, GRADE A
(CR SHEET, ASTM A1008, CS TYPE B)

2) FINISH: ROD & WASHER ZINC PLATE, CNH
MAT0310, ZB BCR 8 (BLACK)

CNH MATERIAL:
NOT APPLICABLE

LOCAL MATERIAL:
SEE NOTES

ES-D342	SPEC THERMAL CUT QUALITY
DWGB001	DRAWING TOL AND INTERPRETATION
STANDARD	DESCRIPTION
APPLICABLE STANDARDS	

[illegible]