



NOTES:

1. GRADE 2
2. ALL THREADS TO BE CLASS 2B
3. CASTLE NUT
4. SLOTTED JAM NUT

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**COPY**

(A) (B)

B	PMB	ADD GROUP NUMBER 8	TWJ	BJN	01-14-11
A	PMB	ADD GROUP NUMBER 7 & REVISE TITLE BLOCK	TWK	06-19-09	

GRP. NO.	A DIM.	B DIM.	C DIM.	SEE NOTES	THREAD SIZE	KIT REF	O.E.M. PART NUMBER
08	0.870	2.150	2.450	1,2,3	M36 X 1.5	K140V	VOLVO 1588010
07	1.496	2.165		1,2,4	M36 X 4	K536M	VOLVO 955793
06	0.500	1.250	1.440	1,2,4	7/8 X 14	K1000F-7	
05	1.132	2.181	2.510	1,2,3	1-1/4 X 12	K120K	
04	1.22		1.815		1-1/4 X 12	K500C	
03	0.56	1.460	1.675	1,2,4	1 X 12	K95G	GMC 2320986
02	0.906	1.275	1.470	1,2,3	7/8 X 14	K1000F-5	
01	0.62	1.645	1.895	1,2,4	1-1/8 X 12	K125G	ROCKWELL A1227-R434

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DATE:	DRAWN BY:	APPROVED BY:	SCALE:	PAGE:
8-24-78	MICHAEL GREGG	TWJ PMB	NOT TO SCALE	1 OF 1

TOLERANCES NOT OTHERWISE SPECIFIED			
TWO PLACE DECIMAL	(.XX) +/- .010	FRACTIONS +/-	
THREE PLACE DECIMAL	(.XXX) +/- .010	ANGLES +/-	1°

PART NAME	DRAWING NUMBER	REV.
<b>NUT</b>	<b>50P14</b>	<b>B</b>