SAFETY DATA SHEET

1. Identification
Product identifier: Multipurpose & Oneshot Cartridges Ink
Other means of identification: None.
Recommended use: Marking.
Recommended restrictions: None known.

Manufacturer/Importer/Supplier/Distributor information
- Company name: Diagraph MSP
- Address: 5307 Meadowland Parkway Marion IL 62959
- Telephone: 1-800-521-3047
- E-mail: msds@diagraphmsp.com
- Contact person: Customer Service
- Emergency phone number: Emergency telephone 800-535-5053 (US only)
  +1-352-323-3500 international

2. Hazard(s) identification

Physical hazards: Flammable liquids Category 3
Health hazards: Serious eye damage/eye irritation Category 2
Specific target organ toxicity, single exposure Category 3 respiratory tract irritation

OSHA defined hazards: Not classified.

Label elements
- Signal word: Warning
- Preventative statement
  - Prevention: Keep away from heat/sparks/open flames/hot surfaces. No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing mist or vapor. Use only outdoors or in a well-ventilated area. Wash thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection.
  - Response: If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. Call a poison center/doctor if you feel unwell. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. In case of fire: Use appropriate media to extinguish.
- Disposal: Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC): None known.

3. Composition/information on ingredients

Mixtures
- Chemical name: Diacetone alcohol
  - CAS number: 123-42-2
  - %: 42 - 50
- Chemical name: Titanium dioxide
  - CAS number: 13463-67-7
  - %: 0 - 12
4. First-aid measures

**Inhalation**
Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.

**Skin contact**
Take off immediately all contaminated clothing. Rinse skin with water/shower. Get medical attention if irritation develops and persists.

**Eye contact**
Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

**Ingestion**
Rinse mouth thoroughly. If ingestion of a large amount does occur, call a poison control center immediately.

**Most important symptoms/effects, acute and delayed**
Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation.

**Indication of immediate medical attention and special treatment needed**
Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

**General information**
Take off all contaminated clothing immediately. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

**Suitable extinguishing media**
Water fog. Alcohol resistant foam. Dry chemical powder. Carbon dioxide (CO2).

**Unsuitable extinguishing media**
Do not use water jet as an extinguisher, as this will spread the fire.

**Specific hazards arising from the chemical**
Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed.

**Special protective equipment and precautions for firefighters**
Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

**Fire fighting equipment/instructions**
In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

**Specific methods**
Use standard firefighting procedures and consider the hazards of other involved materials.

**General fire hazards**
Flammable liquid and vapor.

6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**
Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Take precautionary measures against static discharge. Use only non-sparking tools. Keep combustibles (wood, paper, oil, etc.) away from spilled material.

Large Spills: Stop the flow of material, if this is without risk. Use water spray to reduce vapors or divert vapor cloud drift. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Clean up in accordance with all applicable regulations. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid contact with eyes. Avoid breathing mist or vapor. Avoid prolonged exposure. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. Use care in handling/storage.

Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS). Store between 35°F (2°C) and 120°F (49°C).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon black (CAS 1333-86-4)</td>
<td>PEL</td>
<td>3.5 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Diacetone alcohol (CAS 123-42-2)</td>
<td>PEL</td>
<td>240 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Titanium dioxide (CAS 13463-67-7)</td>
<td>PEL</td>
<td>15 mg/m³</td>
<td>Total dust.</td>
</tr>
</tbody>
</table>

US. ACGIH Threshold Limit Values

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon black (CAS 1333-86-4)</td>
<td>TWA</td>
<td>3.5 mg/m³</td>
<td>Inhalable fraction.</td>
</tr>
<tr>
<td>Diacetone alcohol (CAS 123-42-2)</td>
<td>TWA</td>
<td>50 ppm</td>
<td></td>
</tr>
<tr>
<td>Titanium dioxide (CAS 13463-67-7)</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

US. NIOSH: Pocket Guide to Chemical Hazards

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>29H,31H-Phthalocyaninato(2-)-N29,N30,N31,N32 copper (CAS 147-14-8)</td>
<td>TWA</td>
<td>1 mg/m³</td>
<td>Dust and mist.</td>
</tr>
<tr>
<td>Carbon black (CAS 1333-86-4)</td>
<td>TWA</td>
<td>3.5 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Diacetone alcohol (CAS 123-42-2)</td>
<td>TWA</td>
<td>240 mg/m³</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>50 ppm</td>
<td></td>
</tr>
</tbody>
</table>
9. Physical and chemical properties

**Appearance**  
Colored liquid.

**Physical state**  
Liquid.

**Form**  
Liquid.

**Color**  
Various.

**Odor**  
Characteristic.

**Odor threshold**  
Not available.

**pH**  
Not available.

**Melting point/freezing point**  
Not available.

**Initial boiling point and boiling range**  
302 °F (150 °C)

**Flash point**  
132.8 °F (56.0 °C)

**Evaporation rate**  
Not available.

**Flammability (solid, gas)**  
Not applicable.

**Upper/lower flammability or explosive limits**

- **Flammability limit - lower (%)**  
1.4 % v/v

- **Flammability limit - upper (%)**  
8.1 % v/v

- **Explosive limit - lower (%)**  
Not available.

- **Explosive limit - upper (%)**  
Not available.

**Vapor pressure**  
1.1 hPa (20°C/68°F)

**Vapor density**  
Not available.

**Relative density**  
Not available.

**Solubility(ies)**

- **Solubility (water)**  
Not soluble in water.

- **Partition coefficient (n-octanol/water)**  
Not available.

**Auto-ignition temperature**  
Not applicable.
10. Stability and reactivity

Reactivity
The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability
Material is stable under normal conditions.

Possibility of hazardous reactions
No dangerous reaction known under conditions of normal use.

Conditions to avoid
Keep away from heat, sparks and open flame. Avoid temperatures exceeding the flash point. Contact with incompatible materials.

Incompatible materials

Hazardous decomposition products
Carbon oxides. Metal oxides.

11. Toxicological information

Information on likely routes of exposure

Inhalation
May cause irritation to the respiratory system.

Skin contact
Prolonged or repeated contact may dry skin and cause dermatitis.

Eye contact
Causes serious eye irritation.

Ingestion
May cause discomfort if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics
Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting.

Information on toxicological effects

Acute toxicity
May cause respiratory irritation. May cause discomfort if swallowed.

Components

<table>
<thead>
<tr>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>29H,31H-Phthalocyaninato(2-)-N29,N30,N31,N32 copper (CAS 147-14-8)</td>
<td></td>
</tr>
<tr>
<td>Acute Dermal LD50 Rat</td>
<td>&gt; 5000 mg/kg, 24 hours</td>
</tr>
<tr>
<td>Acute Oral Rat</td>
<td>15000 mg/kg</td>
</tr>
<tr>
<td>2-Methoxy-1-methylethyl acetate (CAS 108-65-6)</td>
<td></td>
</tr>
<tr>
<td>Acute Dermal LD50 Rabbit</td>
<td>&gt; 5000 mg/kg</td>
</tr>
</tbody>
</table>

Skin corrosion/irritation
Prolonged or repeated contact may dry skin and cause irritation.

Serious eye damage/eye irritation
Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization
Not a respiratory sensitizer.

Skin sensitization
This product is not expected to cause skin sensitization.

Germ cell mutagenicity
No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity
Inhalation of carbon black or titanium dioxide dust may cause cancer, however due to the physical form of the product, inhalation of dust is not likely.

IARC Monographs. Overall Evaluation of Carcinogenicity
Carbon black (CAS 1333-86-4) 2B Possibly carcinogenic to humans.
Titanium dioxide (CAS 13463-67-7) 2B Possibly carcinogenic to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not listed.

Reproductive toxicity
This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure
May cause respiratory irritation.

Specific target organ toxicity - repeated exposure
Not classified.

Aspiration hazard
No data available.

Chronic effects
Frequent or prolonged contact may defat and dry the skin, leading to discomfort and dermatitis. The product contains organic solvents which may be absorbed into the body by skin contact and cause permanent damage to the nervous system, including the brain.

12. Ecological information

Ecotoxicity
The product components are not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability
No data available.

Bioaccumulative potential
No data available.

Partition coefficient n-octanol / water (log Kow)
Diacetone alcohol (CAS 123-42-2) -0.098

Mobility in soil
The product is insoluble in water. Expected to have low mobility in soil.

Other adverse effects
None known.

13. Disposal considerations

Disposal instructions
Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations
Dispose in accordance with all applicable regulations.

Hazardous waste code
D001: Waste Flammable material with a flash point <140 °F

Waste from residues / unused products
Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions). Dispose of waste and residues in accordance with local authority requirements.

Contaminated packaging
Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT
UN number UN1210
UN proper shipping name Printing ink, flammable
Transport hazard class(es)
Class 3
Subsidiary risk -
Label(s) 3
Packing group III
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.
Special provisions B1, IB3, T2, TP1
Packaging exceptions 150
Packaging non bulk 173
Packaging bulk 242

IATA
UN number UN1210
UN proper shipping name Printing ink flammable
Transport hazard class(es)
Class 3
Subsidiary risk -
Label(s) 3
Packing group III
Environmental hazards No
ERG Code 3L
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.
IMDG

UN number UN1210
UN proper shipping name PRINTING INK FLAMMABLE

Transport hazard class(es)

Class 3
Subsidiary risk -
Label(s) 3

Packing group III
Environmental hazards

Marine pollutant No

EmS F-E, S-D

Special precautions for user

Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not established.

15. Regulatory information

US federal regulations

This product is hazardous according to OSHA 29 CFR 1910.1200.
All components are on the U.S. EPA TSCA Inventory List.

CERCLA/SARA Hazardous Substances - Not applicable.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

CERCLA Hazardous Substance List (40 CFR 302.4)

29H,31H-Phthalocyaninato(2-)-N29,N30,N31,N32 copper LISTED
(CAS 147-14-8)

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Immediate Hazard - Yes
Delayed Hazard - No
Fire Hazard - Yes
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical

Yes

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA)

Not regulated.

US state regulations

US. Massachusetts RTK - Substance List

Carbon black (CAS 1333-86-4)
Diacetone alcohol (CAS 123-42-2)
Titanium dioxide (CAS 13463-67-7)

US. New Jersey Worker and Community Right-to-Know Act

29H,31H-Phthalocyaninato(2-)-N29,N30,N31,N32 copper (CAS 147-14-8)
Carbon black (CAS 1333-86-4)
Diacetone alcohol (CAS 123-42-2)
Titanium dioxide (CAS 13463-67-7)
US. Pennsylvania Worker and Community Right-to-Know Law
- Carbon black (CAS 1333-86-4)
- Diacetone alcohol (CAS 123-42-2)
- Titanium dioxide (CAS 13463-67-7)

US. Rhode Island RTK
Not regulated.

US. California Proposition 65
Not Listed.

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
</tbody>
</table>

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date: 13-April-2015
Revision date: -
Version #: 01

Further information: HMIS® is a registered trade and service mark of the NPCA.

HMIS® ratings:
- Health: 2
- Flammability: 2
- Physical hazard: 0

NFPA ratings:

Disclaimer: Diagraph MSP cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user’s responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.