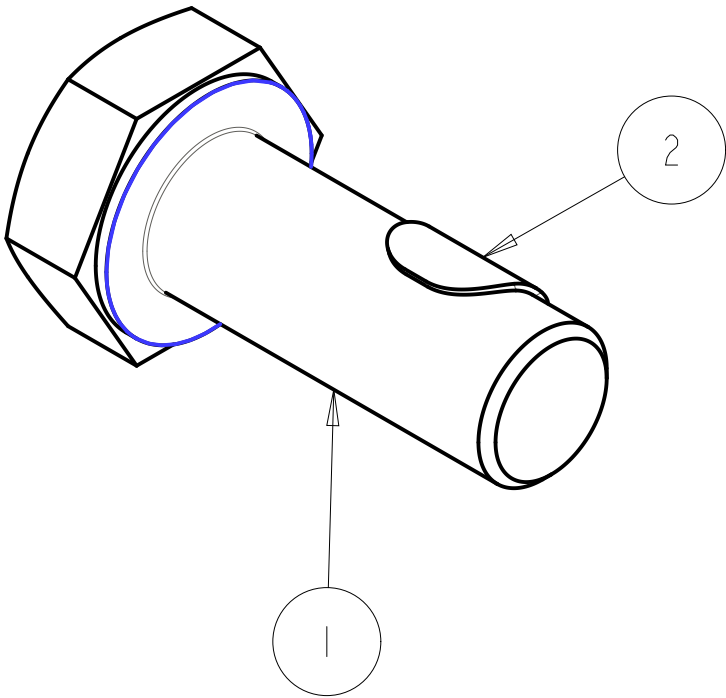
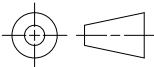


86508568A

REF	PART NUMBER	PARTNAME	DESCRIPTION	QTY
1	86508568			1
2	NYLON_PATCH_M6			1



- NOTES:
- 1. NYLON PATCH REQUIRED PER IFI-524 STANDARDS.
 - 2. 1-2 START THREADS TO BE VISIBLE BETWEEN PATCH AND END OF SCREW.
 - 3. PATCH TO WRAP A MINIMUM OF 90° AND A MAXIMUM OF 120°.

McLAUGHLIN 2430 RIVER DR MOLINE, IL 61265							
DRAWN BY: JDF	DATE: 3/30/2026						
ENGINEER CK:	DATE:						
APPROVED BY:	DATE:						
This drawing and all concepts disclosed thereon are confidential; belong exclusively to McLaughlin Body Company and shall not be appropriated in whole or in part without the written consent of McLaughlin Body Company.							
		REV	DESCRIPTION		PBA#	NAME	DATE
MATERIAL: THICKNESS:	UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE METRIC AND TOLERANCED AS FOLLOWS: 2 DECIMAL PLACES = ±0.25 1 DECIMAL PLACE = ±0.8 0 DECIMAL PLACES = ±1.5 ANGULAR TOLERANCE = ±1°	MODEL RL		MODEL REV		SIZE B	REVISION: A
		Concept		1.3			
		DRAWING RL		DRAWING REV			PBA #: 1234
		CUSTOMER: NONE		Sh# 1/1		SCALE: 4.000	
FINISH: SEE NOTES	THIRD ANGLE PROJECTION 	86508568a.asm SCREW NYLON PATCH				U/M: E	CLASS CODE: ST
WEIGHT (kg): 0.006							
Verify print revision with CMS400 to see if valid.						PART NUMBER 86508568A	