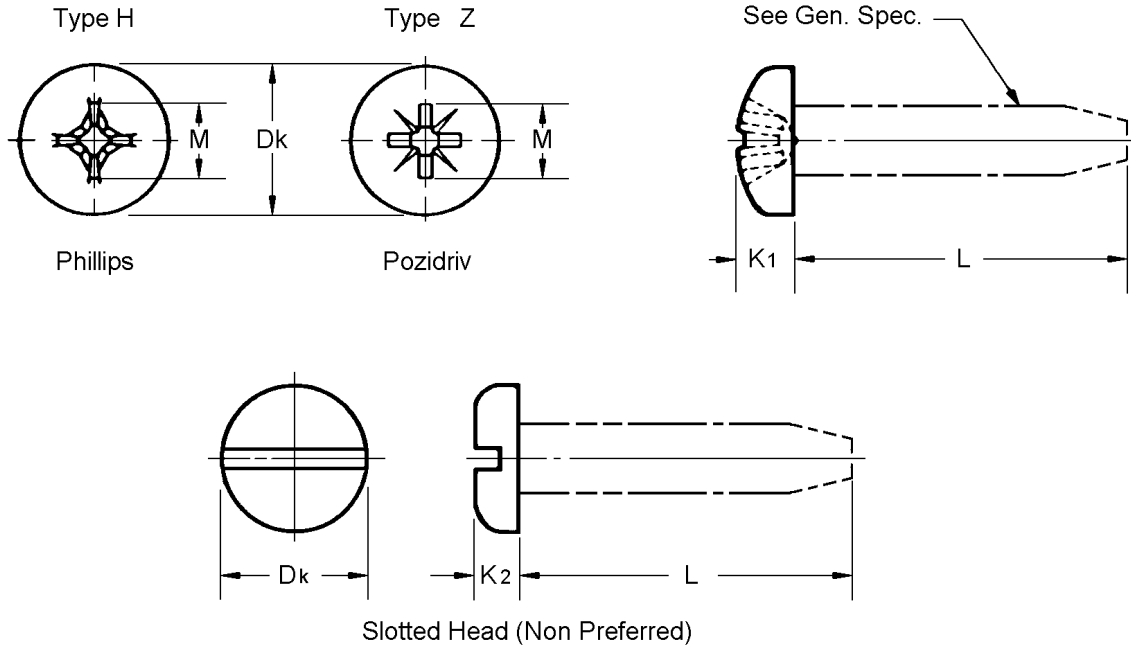


PAN HEAD TAPPING SCREWS METRIC SERIES

DIMENSIONAL REQUIREMENTS



Dimensions in millimetres

Nominal Screw Size	Thread Pitch	Dk		K1	K2	M Ref		Drive Point No.
		Head Diameter		Head Ht. Cross Recess	Head Height Slotted	Recess Diameter		
		max.	min.	max.	max.	Type H	Type Z	
ST 2.9	1.1	5.6	5.3	2.4	1.8	3.0	3.0	1
ST 3.5	1.3	7.0	6.6	2.6	2.1	3.9	4.0	2
ST 3.9	1.3	7.5	7.14	2.8	2.25	4.4	4.1	2
ST 4.2	1.4	8.0	7.6	3.1	2.4	4.4	4.4	2
ST 4.8	1.6	9.5	9.1	3.7	3.0	4.9	4.8	2
ST 5.5	1.8	11.0	10.6	4.0	3.2	6.4	6.2	3
ST 6.3	1.8	12.0	11.6	4.6	3.6	6.9	6.8	3
ST 8	2.1	16.0	15.6	6.0	4.8	9.0	8.9	4
ST 9.5	2.1	20.0	19.5	7.5	6.0	10.1	10.1	4

For complete dimensions of pan head tapping screws refer to ISO 1481 and 7049.

** For General Specifications see DM-001 **