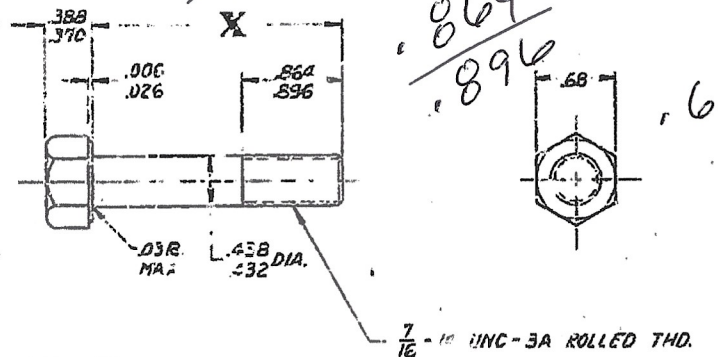
MUST BE 3A THREAD
ROLLED THREAD ONLY

.388
.370

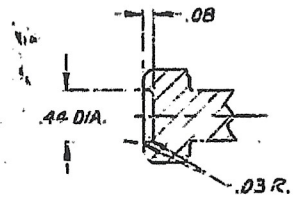
.006
.026

.864
.896

.680 WAF



7/16-14 UNC 3A THD



ALTERNATE HEAD DESIGN

FINISH: PLAIN
SAE J429 GR8 MTL &
HEAT TREAT.

WORKMANSHIP SHALL COMPLY WITH FMC GENERAL SPEC AS SHOWN ON PAGES 8-101 & 8-102 IN STANDARD PARTS BOOK

2.394"
2.364"

PART NUMBER	X	
8N-6065-A1	2.394 2.364	
8BA-6066-A1	2.636 2.604	LONG
8BA-6065-A1	1.956 1.924	SHORT

NO. 8BA-6065-A1

DATE	LET	REVISIONS	REL NO.	DR	CK
2-19-48		RELEASED 8BA-6066-A1	N-11417		
2-24-48		RELEASED 8BA-6065-A1	QA-695		
10-25-48		RELEASED 8N-6065-A1	QM-110-2		
1-14-54		REDRAWN AFTER CHANGE			
		U E.L. CNB3 & CE7-18671-1			
		WAS 12 SIZE	CNBJ-900-4 CLT-900-37	CJ	[illegible] M.

REFERENCE

DRAWN BY	COMPLETED	CHECKED	APPROVED	SCALE
ROTH	1-23-48	E. DIPBOYE	[illegible]	FULL

DO NOT SCALE

UNLESS OTHERWISE SPECIFIED
ALLOWABLE VARIATION ON DIMENSIONS CONTROLLING
FINISHED SURFACES IS ± .010
UNFINISHED SURFACES IS ±

MATERIAL: M-3500-G BOLT

APPROVED [illegible]
DATE 12-4-54

NAME: BOLT - CYLINDER HEAD - SHORT

PART NO. 8BA-6065-A1

FORD MOTOR COMPANY
ENGINEERING DEARBORN — MICHIGAN

[illegible] 9-28-25