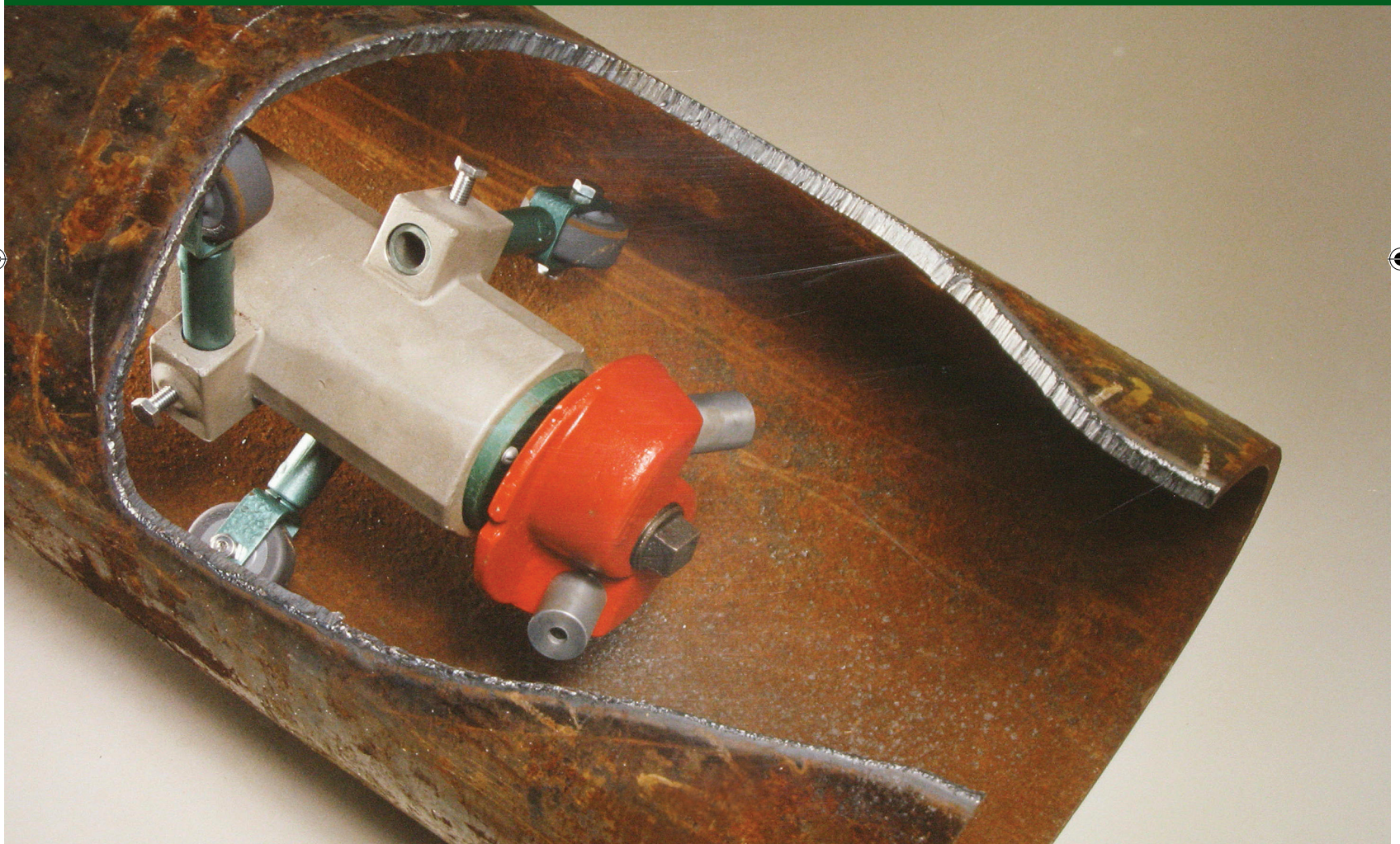




# Pipe Tools

## INTERNAL PIPE BLASTING

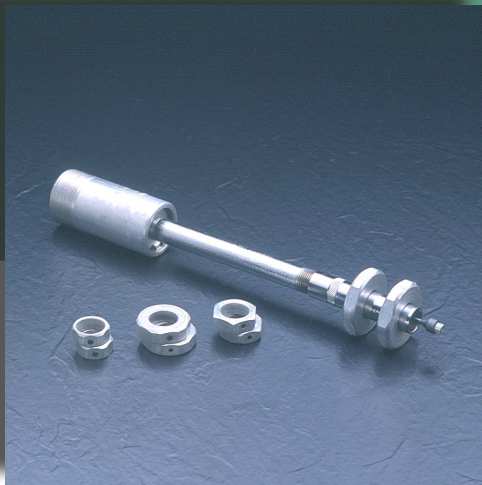
Precise, Efficient, Economical



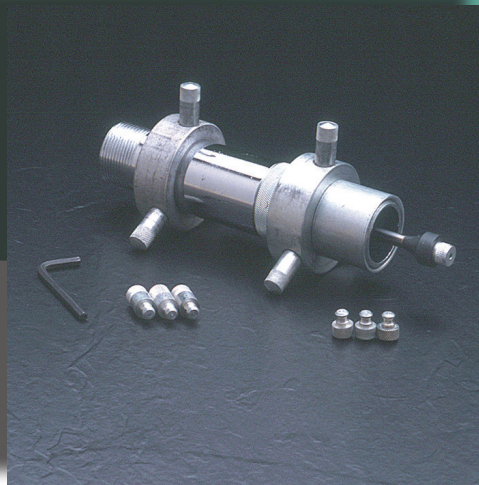
Clemco's reliable products, technical support and superb service has earned it a reputation for quality equipment and customer support spanning over six decades of service to industry

ISO 9001 CERTIFIED

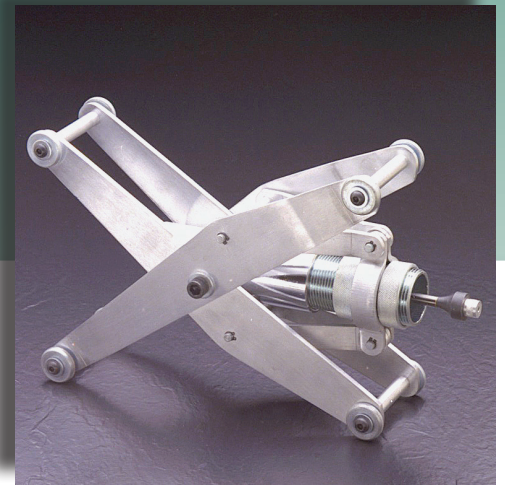
# INTERNAL PIPE BLASTING



**Hollo-Blast Jr.**  
for pipes 3/4-inch to 2-inch ID  
Four sets of centering collars accommodate pipes from 1-inch to 2-inch ID. Tool alone fits pipe of 3/4-inch ID



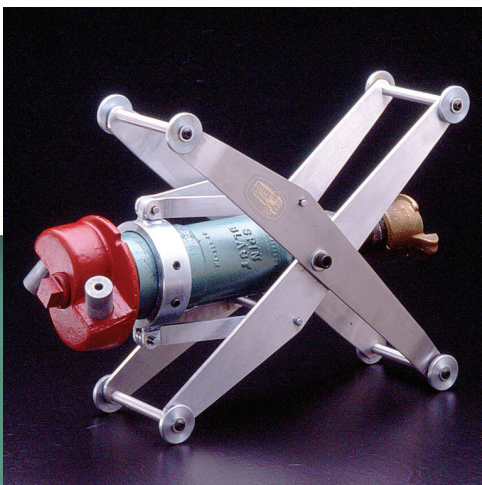
**Hollo-Blast (with centering collar)**  
for pipes 2-inch to 5-inch ID  
Hollo-Blast comes with a 1/2-inch short venturi nozzle and tungsten carbide deflection tip. A 5/8-inch nozzle is an option.



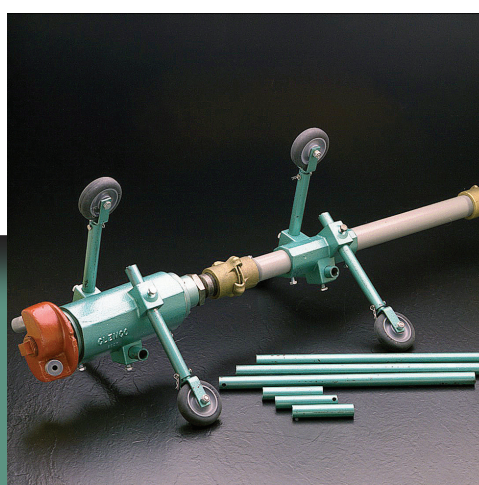
**Hollo-Blast (with centering carriage)**  
for pipes 5-inch to 12-inch ID  
A centering carriage fits the tool to the pipe ID (inside diameter).

## Clemco Hollo-Blast Jr., Hollo-Blast and Spin-Blast for pipes 3/4-inch to 60-inch ID

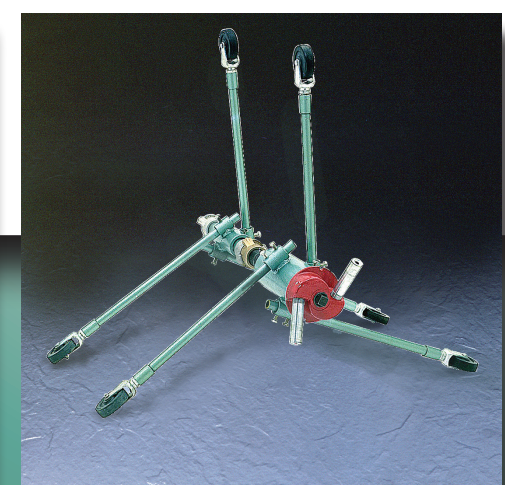
**Spin-Blast SB-836 with centering carriage for smaller ID pipes**  
The Spin-Blast cleans pipes at rates unobtainable by other means.



**Spin-Blast SB-836**  
for pipes 8-inch to 36-inch ID  
Spin-Blast comes in two model sizes: the SB-836 for pipes 8-inch to 36-inch ID with a nozzle head capable of holding two standard nozzles and three sets of leg extensions.



**Spin-Blast 3660**  
for pipes 36-inch to 60-inch ID  
The nozzles position on the head causes the head to rotate and propel abrasive to the pipe's interior surface



- **Clemco tools make pipe cleaning easier**
- **Suitable for pipe ID sizes from 3/4-inch to 60-inches**
- **Easy to set up**

### **Cleaning and Preventing Corrosion with Proper Surface Preparation**

Clemco Pipe tools help get the job done faster, enhancing productivity and saving money in the process. Clemco tools are engineered for a wide range of pipe internal diameters and most abrasives. Each tool handles a specified pipe internal diameter range through the use of various centering devices

### **Easy to Set Up and Use**

These pneumatic tools use compressed air, common abrasives, and standard blast machines. Coupled blast hose is attached to a customer-provided pipe lance, normally in a length that matches the pipe to be cleaned. The tool is placed at the far end of the pipe and drawn manually through the pipe at a speed determined to clean the pipe to the desired degree of cleanliness.



## **Pipe Pro XL™**

### **For 16-inch to 60-inch ID Pipe**

The Pipe Pro XL™ is a pneumatically-operated tool for cleaning pipe interior surfaces. It attaches to the blast hose in place of a standard nozzle. The Pipe Pro XL™ features an air driven motor, which controls the rotation of the blast head, where two identical nozzles are mounted. The 360° rotation of the blast head provides complete cleaning without rotating the pipe. Variable -speed head rotation means precise RPM adjustment so the degree of cleaning that the pipe surface requires can easily be achieved. The adjustable carriage with urethane wheels centers the tool within the pipe allowing smooth movement through the pipe.

- **All use a standard pressure blast machine**
- **No need to rotate pipe or tubing**
- **Fast, economical, efficient pipe cleaning**

# INTERNAL PIPE BLASTING TOOLS

## Ordering Information

| Hollo-Blast Jr. (3/4" to 2" pipe ID)                 | Stock No. |
|------------------------------------------------------|-----------|
| Hollo-Blast Jr. w/centering collars and reducer..... | 01098     |
| Without reducer.....                                 | 01099     |
| Centering collar set.....                            | 01114     |

| Hollo-Blast (2" to 12" pipe ID) with tungsten tip & sleeves |       |
|-------------------------------------------------------------|-------|
| Hollo-Blast, less carriage, with 1/2" nozzle .....          | 01076 |
| Hollo-Blast, less carriage, with 5/8" nozzle .....          | 08446 |
| with boron tip and sleeves                                  |       |
| Hollo-Blast, less carriage, with 1/2" nozzle .....          | 21190 |
| Hollo-Blast, less carriage, with 5/8" nozzle .....          | 25725 |

| Hollo-Blast Centering Carriages                   |       |
|---------------------------------------------------|-------|
| Hollo-Blast centering collar set (3" to 5") ..... | 01124 |
| Hollo-Blast centering collar set (5" to 12")..... | 01131 |

| Spin-Blast SB-836 (8" to 36" pipe ID) |       |
|---------------------------------------|-------|
| Spin-Blast tool less carriage with    |       |
| 1/4" x 1-3/4" nozzles (2).....        | 02601 |
| Spin-Blast carriage (8" to 17").....  | 03641 |
| Spin-Blast carriage (12" to 36")..... | 04971 |
| Spare parts kit.....                  | 02603 |

| Spin-Blast SB-3660 (36" to 60" pipe ID)         | Stock No. |
|-------------------------------------------------|-----------|
| Spin-Blast tool less carriage and nozzles ..... | 10547     |
| (Order nozzles and carriage separately)         |           |
| Spin-Blast carriage.....                        | 10560     |
| Spare parts kit.....                            | 10894     |

| Pipe-Pro XL™ (16" to 60" pipe ID) pneumatic motor driven |       |
|----------------------------------------------------------|-------|
| Pipe-Pro XL™ (16" to 31") less nozzles .....             | 27792 |
| Pipe-Pro XL™ (16" to 60") less nozzles .....             | 28046 |
| Pipe-Pro XL™ (32" to 60") conversion kit.....            | 28047 |

| Leg extension kits (set of six) |       |
|---------------------------------|-------|
| 6" .....                        | 27793 |
| 12".....                        | 27794 |
| 26".....                        | 27795 |

| Nozzle extensions (set of two) |       |
|--------------------------------|-------|
| 6" .....                       | 25118 |
| 12".....                       | 24647 |

| Tool            | Pipe ID   | Nozzle Orifice  | No. of Nozzles | Air Consumption @ 100 psi |      | Stock Number |
|-----------------|-----------|-----------------|----------------|---------------------------|------|--------------|
|                 |           |                 |                | New                       | Worn |              |
| Hollo-Blast Jr. | 3/4" - 2" | 9/32"           | 1              | 80                        | 140  |              |
| Hollo- Blast    | 2" - 12"  | 1/2" (standard) | 1              | 200                       | 260  |              |
|                 |           | 5/8" (standard) | 1              | 350                       | 550  |              |

Note: Air volume required to operate Spin-Blast models is greater than air normally consumed by the two nozzles; the additional air volume is needed for blast head rotation. Maintaining recommended air volume ensures proper function and maximum productivity.

|                       |           |                     |   |     |     |       |
|-----------------------|-----------|---------------------|---|-----|-----|-------|
| Spin-Blast<br>SB-836  | 8" - 12"  | 1/4" x 1-3/4" (std) | 2 | 160 | 280 | 01408 |
|                       | 8" - 12"  | 5/16" x 1-3/4"      | 2 | 280 | 400 | 01409 |
|                       | 8" - 12"  | 3/8" x 1-3/4"       | 2 | 400 | 630 | 01411 |
|                       | 12" - 20" | 5/16" x 3"          | 2 | 280 | 400 | 01410 |
|                       | 20" - 36" | 3/8" x 4"           | 2 | 400 | 630 | 01412 |
| Spin-Blast<br>SB-3660 | 36" - 60" | 1/4" long venturi   | 2 | 160 | 280 | 23514 |
|                       |           | 5/16" long venturi  | 2 | 280 | 400 | 23515 |
|                       |           | 3/8" long venturi   | 2 | 400 | 630 | 23516 |

Note: Air volume for Pipe Pro XL™ models is volume consumed by nozzles and independent air motor to operate blast head. Air consumption is for air consumed as nozzles wear. Replace nozzles when worn to the next 1/16"

|              |           |                     |   |     |     |       |
|--------------|-----------|---------------------|---|-----|-----|-------|
| Pipe Pro XL™ | 16" - 60" | 1/4" short venturi  | 2 | 210 | 330 | 23508 |
|              |           | 5/16" short venturi | 2 | 330 | 450 | 23509 |
|              |           | 3/8" short venturi  | 2 | 450 | 600 | 23516 |
|              |           | 1/4" long venturi   | 2 | 210 | 330 | 23514 |
|              |           | 5/16" long venturi  | 2 | 330 | 450 | 23515 |
|              |           | 3/8" long venturi   | 2 | 400 | 630 | 23516 |
|              |           |                     |   |     |     |       |



ISO 9001 certified. Clemco is committed to continuous improvement. Specifications are subject to change without notice.

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