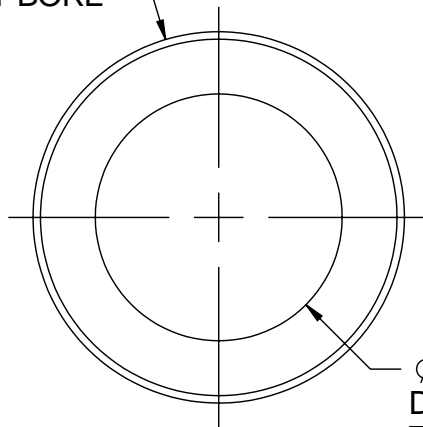


NOTES :

- 1. KIT CONTAINS:
ONE .5 OZ TUBE- 598 BLACK LOCTITE
THREE - 109843 SEALS
ONE - 100301 END CAP

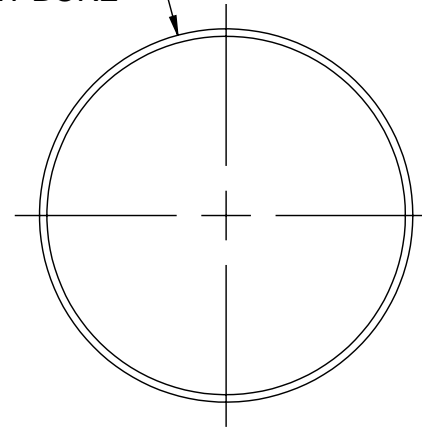
Ø 1.50 SEAL
POCKET BORE



Ø 1.00 SHAFT
DIAMETER AT
THE SEAL

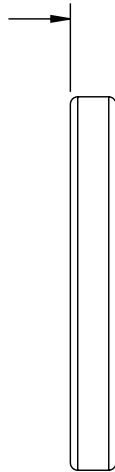
3X NITIRLE SEAL, PART NUMBER- 109843
(ONLY 2 WILL BE USED IN A 2 SHAFT GEARBOX)

Ø 1.50 SEAL
POCKET BORE



1X SOLID END CAP, PART NUMBER- 100301
(NOT USED WITH A 3 SHAFT GEARBOX)

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KIT, SEAL, R100, 1.00" SHAFTS

SIZE B	PART NO. R100-8Z00-K0289	REV -
SCALE 1:1	DO NOT SCALE DRAWING	SHEET 1 OF 1