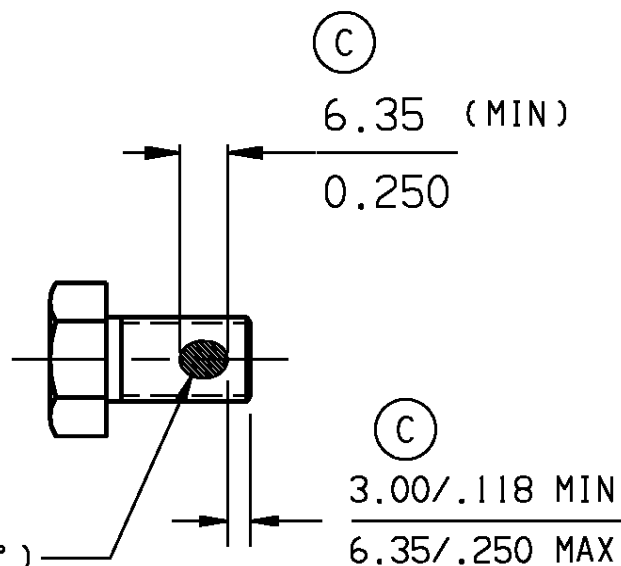
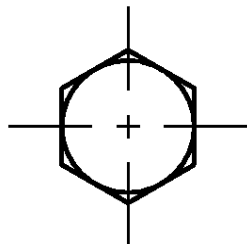


REVISE BY CAD ONLY

UNLESS OTHERWISE SPECIFIED
ALL PURCHASED AND RAW MATERIAL ITEMS
MUST CONFORM TO INDUSTRY STANDARDS.
HFI TOLERANCES DO NOT APPLY.



PATCH LOCK ON THREADS (90°-120°)

7/16-14 X 1 HEX CAP SCREW GRADE 8

(B) DRY PHOSPHATE COATING

C	06JUL99	ADDED (3)	RLU		149-4
B	24JAN95	WAS ZINC PHOSPHATE & OILED	MP	VMG	234-2
A	23AUG91	PROD REL	DB	-	486-1
LTR	DATE	CHANGE RECORD	BY	CHKD	ECN NO

ORIG PROD 1340/8312	CATEGORY NO 5290
ORIG NEXT ASM 700 127 069	ACCUM NO REQ 16
DRAWN MS	DATE 20FEB91
CHECKED VMG	DATE 18AUG92
APPROVED MP	DATE 19AUG91
AMPR P	FIN WT
OEM NO	PART NO
EXP NO	


HAY & FORAGE
INDUSTRIES
HESSTON, KS 67062

CONT DIV **HF** DIST CODES 26 28 30 S

HEX CAP SCREW-NYLOK

700 711 964



MILLIMETER OR MILLIMETER/INCH

METRIC AND DUAL DIM TOL ARE INDICATED BY METRIC DIM

UNLESS OTHERWISE SPECIFIED--	ANGULAR TOL - FORMED $\pm 2^\circ$ UNSPECIFIED $\pm 30'$	WHOLE NO (X) $\pm \frac{2}{.080}$
BEND RADII = MATERIAL THICKNESS	PUNCHED HOLE TOL $\pm \frac{0.25}{.010}$	ONE PLACE (.X) $\pm \frac{1}{.040}$
MACHINED RADII = 0.8-2/.030-.080	PUNCHED SLOT TOL $\pm \frac{0.25}{.010}$ W $\pm \frac{2}{.080}$ L	TWO PLACE (.XX) $\pm \frac{0.25}{.010}$

THIS DRAWING AND ALL CONCEPTS DISCLOSED THEREON ARE CONFIDENTIAL, BELONG EXCLUSIVELY TO HAY & FORAGE INDUSTRIES AND SHALL NOT BE APPROPRIATED IN WHOLE OR IN PART WITHOUT THE WRITTEN CONSENT OF HAY & FORAGE INDUSTRIES.

PART NUMBER	PART DESCRIPTION
700711964	HCNLS 7/16-14 X 1, G8, DP
	HCNLS-7/16-14 X 1 UNC-2A GR8 DP

ECN NUMBER:	ORDER POLICY: FP
REV LETTER: C	

DATE	LEAD	DR	AM	RT	MAT	BU	EXP	ANL	UNIT	CR	PLNR	DEFAULT
CREATED	TIME	AW	PR	YP	GRP	YR	DTR	YST	MEAS	NT	ID	LOCATION
07/31/1991	60	A	P	P	34	C	Q	Q	EA	C	CI	000100KBAN

PFX	SER		MATL	MATL			NBR	ANGLE	WALL	MULT	MCN
IND	COD	WEIGHT	THICK	TYPE	WIDTH	LENGTH	PRT	FACTR	THICK	LENGTH	CD
N	S	.000	.000		.00	.00	0	.00	.000	.00	

TEXT

HEX CAP NYLOK SCREW, 7/16-14 X 1 UNC-2A, GRADE 8, DRY
 PHOSPHATE COATING, PATCH LOCK ON THREADS(90-120 DEGREE)

COMPONENTS

NEXT ASSEMBLIES

7 0 0 1 2 7 0 6 9	DISC ASM-CW
.action o \\FORAGER\FORAGER\SHOP\CURRENT_PRINTS\700127069.PDF	
7 0 0 1 2 7 0 7 4	DISC ASM-CCW
.action o \\FORAGER\FORAGER\SHOP\CURRENT_PRINTS\700127074.PDF	
7 0 0 1 4 9 9 7 5	DISC ASM-CCW
.action o \\FORAGER\FORAGER\SHOP\CURRENT_PRINTS\700149975.PDF	
7 0 0 1 4 9 9 7 6	DISC ASM-CW
.action o \\FORAGER\FORAGER\SHOP\CURRENT_PRINTS\700149976.PDF	