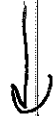


DEUTZ-ALLIS Corporation

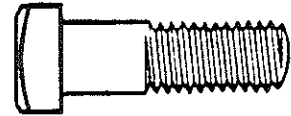
PARTS NUMBERS FOR
BOLTS, SQUARE HEAD
ANSI B18.2.1

BOLTS - 05.01

DESC: Standard Thread Length
Coarse Thread, UNC-2A
MATL: Steel, SAE Grade 5
FINISH: Zinc or Cadmium Plated,
Chromate Dip



70923037



Bolt Length	Nominal Diameter and Threads per Inch									
	.250-20	.312-18	.375-16	.500-13	.625-11	.750-10	.875-9	1.000-8		
.500	70936226									
.750			70923036							
1.000			<u>70923037</u>							
1.250			<u>70924747</u>							
2.000					70922720					
2.250					70923868	70922394				
2.375					70921462					
2.500				70915435	70928152					
2.750					70918815	70921529				
3.000					70922721					
3.250					70922627					
3.500										
3.750					70923839					
4.000					70928153					
4.500						70923447				
5.000					70922628	<u>70929616</u>				
5.500						70924064				
6.000				70922986						
6.500			70918242							

DESC: Special Thread Length
Coarse Thread, UNC-2A
MATL: Steel, Grade 5
FINISH: Zinc or Cadmium Plated,
Chromate Dip

Nominal Size	Bolt Length	Thread Length	Part Number
.625-11	3.750	2.125	70924278
.750-10	3.000	2.250	70931200
.750-10	4.500	2.250	70931464

Underlined part nos.
were Grade 2.
01/15/87

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