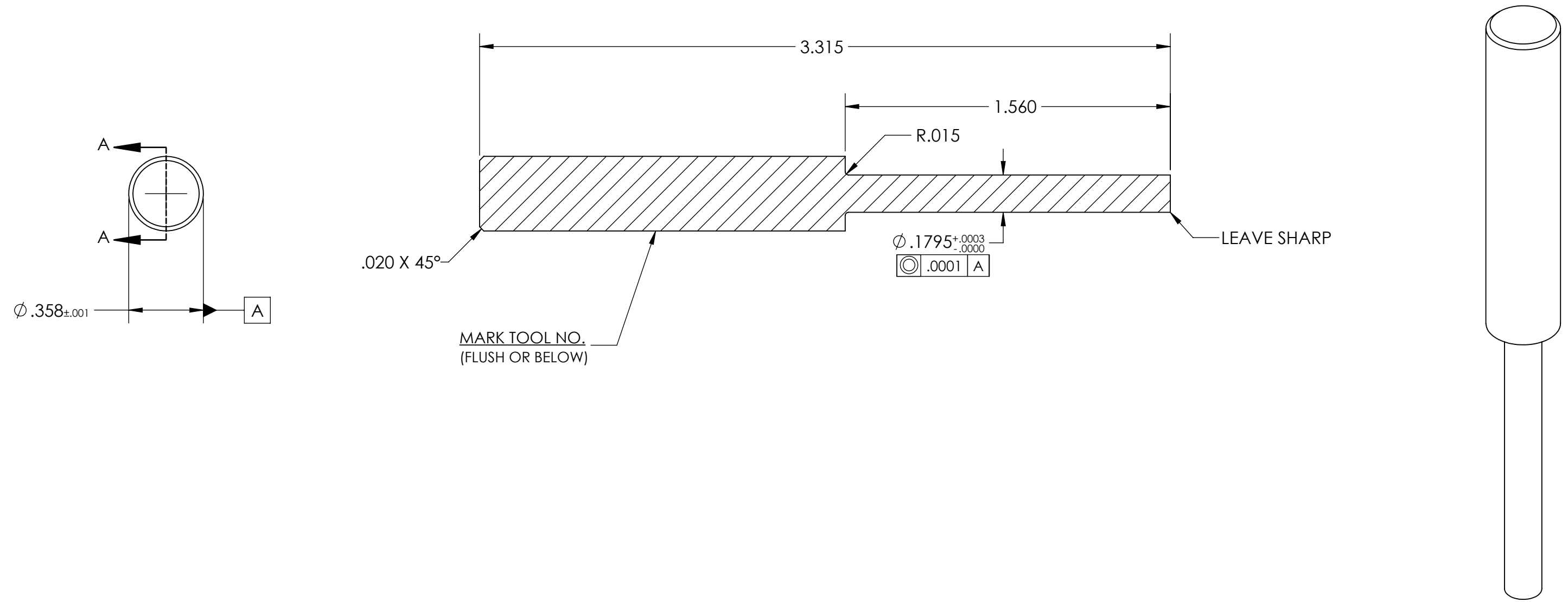


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	6/17/20	JPF



**NOTES:**

- MATERIAL: AISI CPM M4
- HARDNESS: Rc 58-62 TRIPLE TEMPER
- SURFACE FINISH  $\sqrt{16}$  U.O.S.
- MARK TOOL NO.: 100-03-011-180 REV A

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UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES  
 TOLERANCES:  
 FRACTIONAL  $\pm 1/64$   
 ANGULAR: MACH  $\pm .5$  BEND  $\pm 1$   
 TWO PLACE DECIMAL  $\pm .01$   
 THREE PLACE DECIMAL  $\pm .002$   
 FOUR PLACE DECIMAL  $\pm .0005$

BREAK ALL SHARP CORNERS  $1/64$  MIN. UNLESS OTHERWISE NOTED

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	JPF	6/17/20
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

**D&M Holding Company**

TITLE: **SWAGING PUNCH, .180 VERTICAL SWAGING UNIT**

SIZE	DWG. NO.	REV
<b>B</b>	100-03-011-180	<b>A</b>
SCALE: 2:1	WEIGHT:	SHEET 1 OF 1