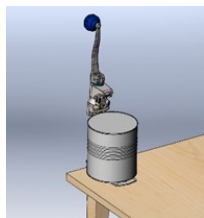


#1 Edvantage® Operating Instructions

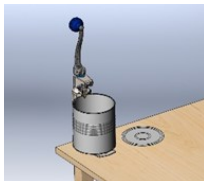
- With handle in upright position, place can on base under knife. Hold handle, lift opener and punch down to puncture top of can.



- Lower handle and turn clockwise. This rotates can until opening is completed. Lid will drop into can and should be removed with tongs or gloves to protect hands from potential sharp edges of lid.



- Raise handle to upright position and lift to remove open can.



Cleaning Instructions

TAKE APART

- Place can opener in base and lift handle to vertical position.
- Remove pull pin securing the knife holder to the bar.
- Remove the thumb screw securing the knife and knife support plate to the knife holder.
- To clean base, remove (3) nuts and screws.

CLEANING PROCEDURE

For maximum life, the can opener should be cleaned daily or after each extended use as follows:

- Remove all food and can opening residues from drive gear, drive gear cavity, knife, and around the can stop using a stainless steel cleaning brush, (Edlund Model #ST-93). Regular use of this tool will help prevent unwanted product buildup and harmful bacteria growth.
- Wash knife, gear, and any splash area on the opener using warm, soapy water. Do not allow to soak.
- Thoroughly dry the knife, gear, and can opener by using a dry cloth or paper towel.
- Coat the knife and gear with light food safe oil to prevent rusting when the can opener is not in use.

ASSEMBLY

- Remount base and insert opener
- Reattach knife and knife support to knife holder using thumb screw.
- Raise handle, insert knife assembly into bar and insert pull pin back through bar and knife holder.

IMPORTANT

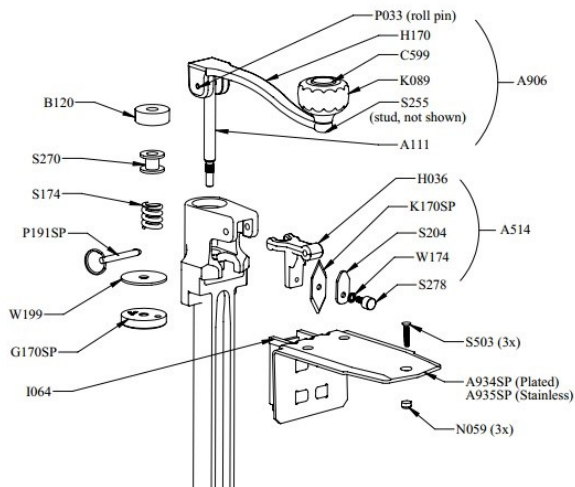
A worn knife can cause metal slivers. Never sharpen knife. Blade has four cutting edges and can be reversed to use a new edge approximately every 2500 cans.

Changing the Gear and Knife

- With can opener in base and handle in upright position, loosen thumb-screw holding knife and support plate to knife holder. Remove worn knife.
- Remove pull pin that retains knife holder to bar. Remove knife holder from can opener.
- Locate 1/4" through-hole in drive gear and insert pull pin up and into hole. THIS WILL NEED TO BE DONE FROM THE BOTTOM AND BACK SIDE OF THE OPENER.
- Return handle to its down-position and turn counter clockwise. The pull pin will stop against the bar and hold the gear in position while operator breaks threads free and loosens gear.
- Lift arbor and handle assembly enough to remove gear. Replace gear with new part and install with washer on top. Verify new gear with side marked "UP" is in fact facing up.
- Thread arbor into new gear until snug. Pull pin may be installed in through-hole of new gear to assist with tightening.
- Insert pull pin back through bar and knife holder.
- Install new knife and existing support plate on top of knife. Fasten both parts to knife holder with thumb-screw.

IMPORTANT

Turning can opener without can present between knife and gear will cause premature wear on components.



Part	U/M	Description
A111	EA.	Arbor
A906	EA.	Handle Assembly, with knob
A512	EA.	Screw S503 3x, Nut N059 3x
A514	EA.	Assembly, knife holder
A934SP	EA.	Assembly, Plated base w/inserts & hardware
A935SP	EA.	Assembly, Stainless base w/inserts & hardware
B120	EA.	Bushing
G170SP	EA.	Gear
H036	EA.	Knife Holder, Plated
H170	EA.	Handle, Plated
I064	EA.	Insert, #1 Slide bar, pair
K089	EA.	Knob
K170SP	EA.	Knife, Four-edge
KT1000	EA.	Gear, washer, knife, support plate, thumb screw
N059	EA.	Nut, #10-32 Nylock
P033	EA.	Roll pin, handle to arbor
P191SP	EA.	Pull pin, Quick-release, knife holder
S278	EA.	Thumb Screw, Knurled, #12-24
S174	EA.	Spring
S204	EA.	Support plate, knife
S255	EA.	Stud, #1/#2/#8/U-12/G-2 MCO
S270	EA.	Spool
W174	EA.	Star washer
W199	EA.	Washer, gear
38500	EA.	ST-93, Edlund stainless brush (not shown)