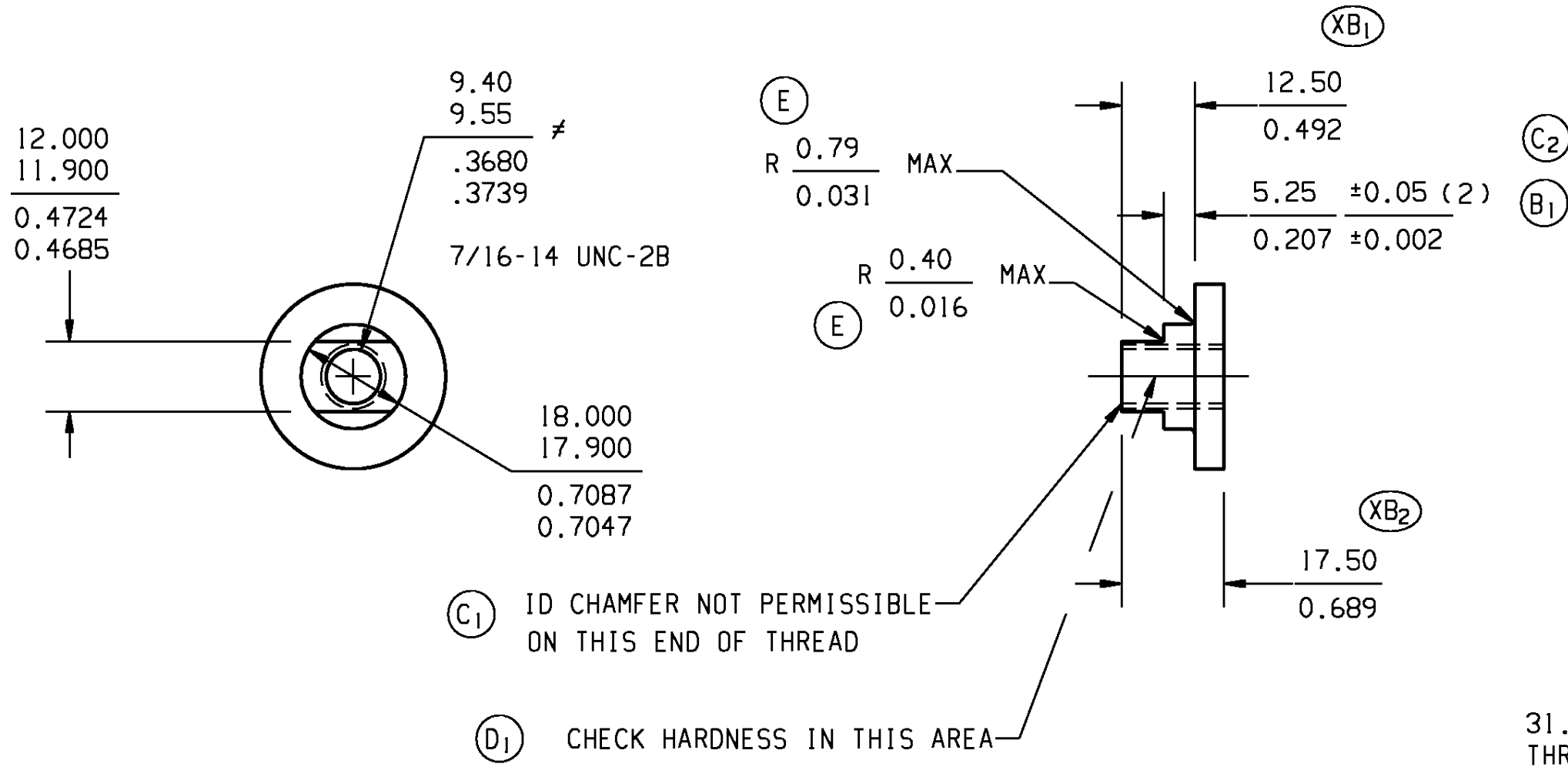


REVISE BY CAD ONLY



(C1) ID CHAMFER NOT PERMISSIBLE ON THIS END OF THREAD

(D1) CHECK HARDNESS IN THIS AREA

(C3) 31.75/1.250 CFS RD 4140 THRU HARDEN 34-38 HRC TEMPER 427°C/800°F MIN NO CARBON ENRICHMENT OF SURFACE ALLOWED PHOSPHATE & OIL FINISH

E	17OCT94	ADDED MAX RADIUS (2)	MP	VMG	178
D	14APR93	(1) ADDED NOTE (2) REV NOTE	JS	VMG	838-3
C	19FEB93	(1) ADDED NOTE WAS (2) 5.50 (3) 40-45	JS	VMG	826-1
B	17DEC92	WAS (1) 5.00 (2) M (3) ADDED NOTE	JS	VMG	788
A	16OCT91	PROD REL	DB	-	486-6
XC	25JUL91	WAS CFS RD 1045,35-45 HRC,700°F	JS		
XB	19FEB91	WAS (1) 13.00 (2) 18.00	MS		
XA	24MAY90	WAS PURCHASED KNIFE BOLT	MP		
LTR	DATE	CHANGE RECORD	BY	CHKD	ECN NO

THIRD ANGLE PROJECTION

DO NOT SCALE PRINT

MILLIMETER INCH OR MILLIMETER/INCH

METRIC AND DUAL DIM TOL ARE INDICATED BY METRIC DIM

UNLESS OTHERWISE SPECIFIED--

ANGULAR TOL - FORMED ± 2° UNSPECIFIED ± 30'

BEND RADII = MATERIAL THICKNESS MACHINED RADII = 0.8-2/.030-.080

PUNCHED HOLE TOL ± 0.25 / .010

PUNCHED SLOT TOL ± 0.25 / .010 W ± 2 / .080 L

WHOLE NO (X) ± 2 / .050

ONE PLACE (.X) ± 1 / .040

TWO PLACE (.XX) ± 0.25 / .010

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ORIG PROD	1340/8312	CATEGORY NO	4000
ORIG NEXT ASM	700 127 069	ACCUM NO	REQ 16
DRAWN	MP	DATE	24MAY90
CHECKED	VMG	DATE	29JUL91
APPROVED	MP	DATE	30SEP91
TRACING REFERENCE		SCALE	1:1
		SIZE	B
OEM NO		AMPR	P
EXP NO	X176107	CONT DIV	HF
		DIST CODES	26 28 30
		NAME	
		FIN WT	
		PART NO	700 127 073

HAY & FORAGE INDUSTRIES
HESSTON, KS 67062

NUT-KNIFE

