

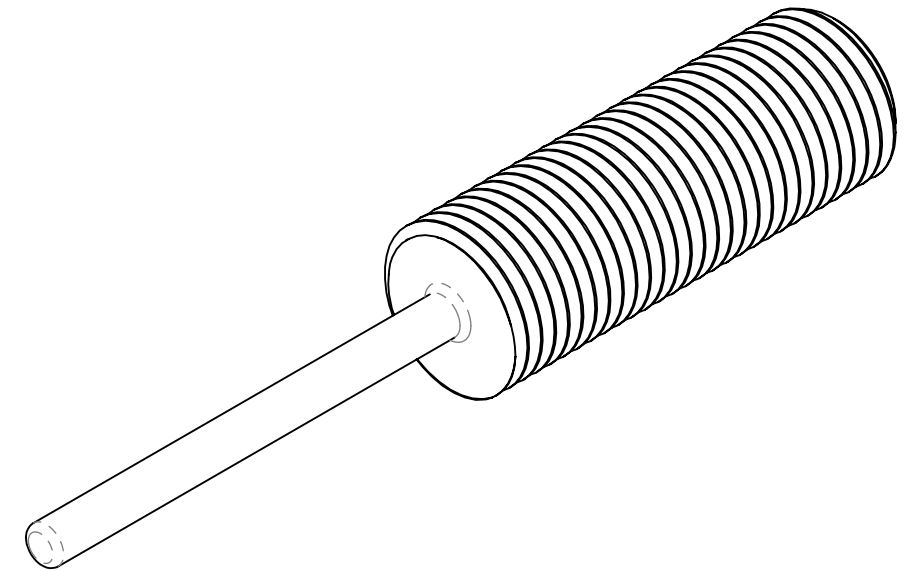
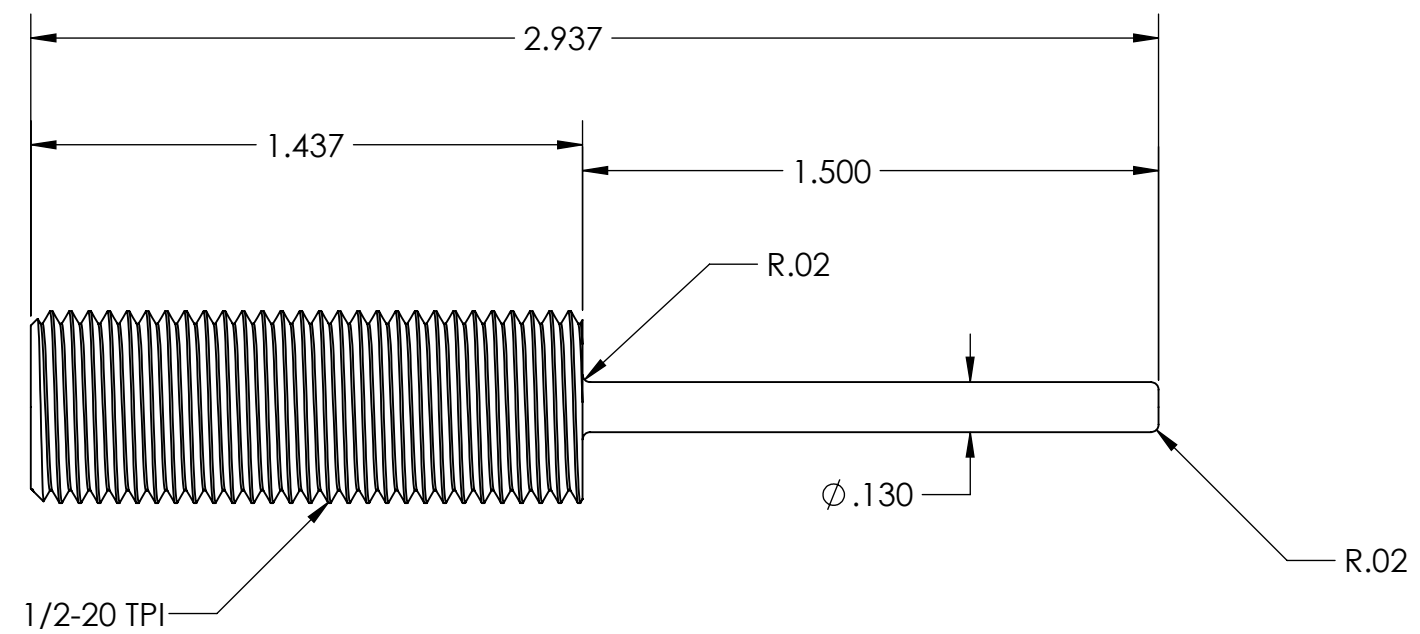
4

3

2

1

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	8/27/2021	JPF



NOTES:

- MATERIAL: McMASTER P/N: 94210A187
- HARDNESS: Rc 35
- COATING: NONE
- SURFACE FINISH $\sqrt{16}$ U.O.S.
- MARK TOOL NO.: 100-04-024 REV

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UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
 TOLERANCES:
 FRACTIONAL $\pm 1/64$
 ANGULAR: MACH $\pm .5$ BEND ± 1
 TWO PLACE DECIMAL $\pm .01$
 THREE PLACE DECIMAL $\pm .002$
 FOUR PLACE DECIMAL $\pm .0005$

BREAK ALL SHARP CORNERS .01" UNLESS OTHERWISE NOTED

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	JPF	8/27/21
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

COMMENTS:



TITLE:
**PUNCH, EJECT,
 RIFLE
 VERTICAL SWAGER**

SIZE	DWG. NO.	REV
B	100-04-041	A
SCALE: 2:1	WEIGHT:	SHEET 1 OF 2

4

3

2

1

B

B

A

A