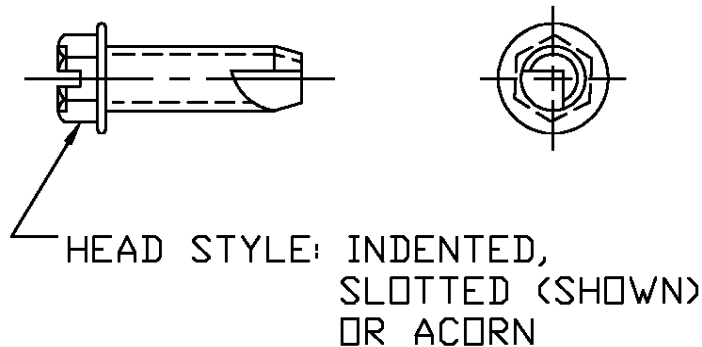


REV	BY	DESCRIPTION	DATE	APVD	ECN. NUMBER	APPROVED MFRS	
C	JS	NEW REV LETTER FOR HFI RELEASE	02MAY00	MS	425	SHAKEPROOF TYPE 23 OR EQUIV	W239575B
D	HLL	ADDED PLATE NOTE AND REDRAWN ON CAD	13AUG01		980		AUTOCAD V.14 CAD DRAWING



NOTES:

HEX WASHER HEAD SELF-TAPPING THREAD CUTTING
SCREW, #8-32 X 1/2

ANSI STD TYPE "T" (MFR STD 23) FOR USE IN CAST
IRON.

Ⓓ PLATE PER AGCO (HESSTON) M&PS 705 100 300

AMPR	SIZE	AGCO Corporation					
P	A	HESSTON					
CAT. NO.		NEXT ASM 6 100 506					
5380		TRACING REF					
CONT. DIV.	CW	28					S

NOTICE: THIS DOCUMENT CONTAINS PROPRIETARY
INFORMATION, AND IT SHALL NOT BE USED OR
REPRODUCED OR ITS CONTENT DISCLOSED, IN WHOLE
OR IN PART, WITHOUT PRIOR WRITTEN CONSENT.

TOLERANCE (UNLESS OTHERWISE SPECIFIED)

DRILLED HOLES	0-.25	OVER .25-.625	OVER .625-1.0
	+0.008	+0.008	+0.012
	-.002	-.003	-.004

SERVICE

Y

N

NOTES

P

PUNCHED HOLES	STOCK THICKNESS
	TO .188
	OVER .188
	±.010
	±.015

		mm	INCH
ONE PLACE (.X)		±1.5	±0.080
TWO PLACES (.XX)		±0.8	±0.030
THREE PLACES (.XXX)		±0.25	±0.010
MACH FINISH		6.3 um	250 uln

ANGLES: ± 1.0°



ENGINEERING GROUP

420 W LINCOLN BLVD
HESSTON, KANSAS 67062-2062 U.S.A.

MATL:

SEE NOTE

HEAT TREAT:

NONE

DR:

HLL

DATE:

13AUG01

NAME

SCREW-THREAD CUTTING

DWG SIZE

A

PART NUMBER

W239575B

SCALE:

TWICE

DO NOT SCALE DWG.
DWG. IN INCHES UNLESS OTHERWISE NOTED

PART NO=W239575B
REV=D
DESCRIPTION=HWHSTTCS #8-32 X 1/2, PLT
ECN=980-001
COVER DATE=1/1/86
AMPR=P
DWG SIZE=A
PRODUCT=PLANTERS;;
CAT NO=5380
MCR=N
SERVICE=Y
FPRU=N
SSBY=N
DIST CODE=28